



Technical Data

Product: Polyset® ProPack®

Description: Expanding Polyurethane Adhesive

Product Type: HCFC Blown, two component adhesive

Uses: Adhering roofing tiles and other roofing components

Shipping Containers: Disposable Units

Processing Conditions

Ratio A:B (by weight):	110:100
Chemical Temperature:	80° F
Cream Time:	Immediate
Rise Time:	180 seconds
Tack Free Time:	220 seconds
Free Rise Density:	1.60 pounds/cubic foot

Chemical Properties

	“A” Component	“B” Component
Specific Gravity @ 75° F	1.23	1.11
Viscosity, cps @ 75° F	130	600

Foam Physical Properties

Density	ASTM D1622	1.60-1.80 lbs/cu. ft.
Compressive Strength	ASTM D1621	16-22 parallel to rise
Dimensional Stability	ASTM D2126	-2% to + 8%
% Volume Change, 158°F, 100% Relative Humidity		
Closed Cell Content, %	ASTM D2856	80 to 90
Moisture Vapor Transmission	ASTM E96	3.0 to 5.0
Perm/Inch		

Building Code Approvals

Metro Dade County, Fl #94-00401.01
Broward County, Fl
SBCCI PST & ESI #9637

SAFETY WARNING: Polyurethane foam is combustible and may constitute a fire hazard if improperly used or stored. Read the Material Safety Data Sheet for further safety precautions.

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